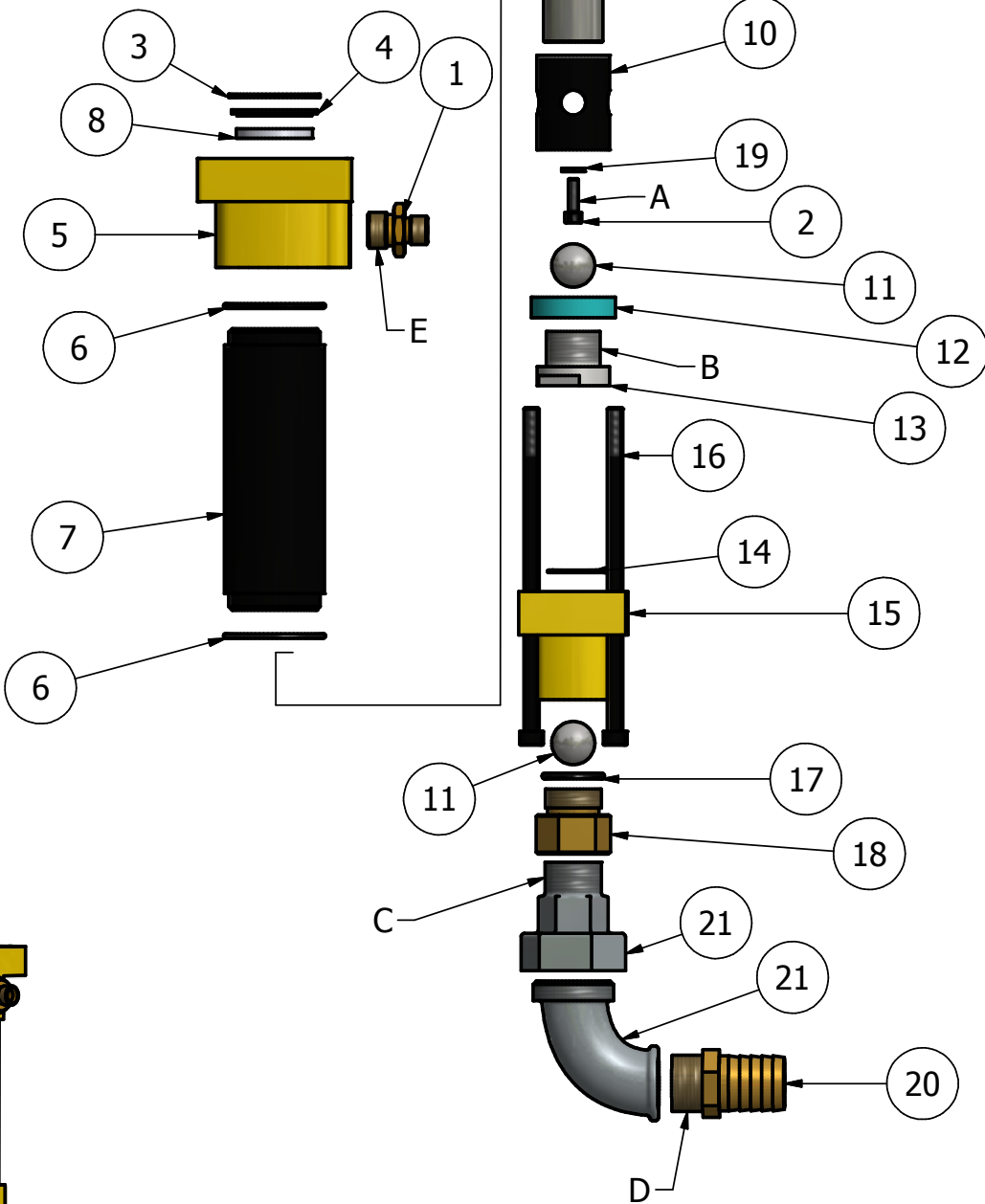
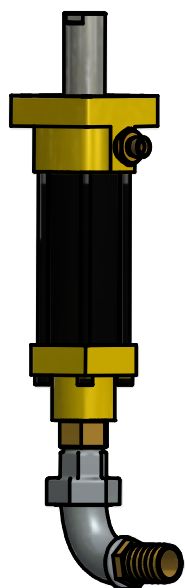


LIP SEAL ORIENTATION  
LIP DOWN



A: BLUE LOCTITE  
 B: GREASE THREADS  
 C+D: APPLY SILICONE, TAPE, SILICONE TO THREAD  
 E: TAPE AND GOO  
 GREASE ALL O RINGS



TITLE: MKVI RESIN PUMP		DRAWING NUM: 83023_01
DRAWN BY: DAINAN BOSHOFF	DATE: 26/04/2013	ASSY NUM: 8071 ASSY-0543

## PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0251	1/2 x 3/8 BSP UNION
2	1	0342	SOCKET CAP HEAD M8 x 20MM
3	1	0544	CIRCLIP INTERNAL 2"
4	1	0545	RESIN PUMP SEAL WASHER
5	1	0546	RESIN PUMP TOP BLOCK
6	2	0547	O RING RESIN PUMP OUTER TUBE
7	1	0548	RESIN PUMP BORE TUBE
8	1	0549	UPPER RESIN PUMP SEAL
9	1	0550	RESIN PUMP SHAFT
10	1	0551	RESIN PUMP SHAFT END
11	2	0554	BALL S/S 1"
12	1	0555	LOWER RESIN PUMP SEAL
13	1	0556	RESIN PUMP SHAFT SEAT
14	1	0557	SPRING CLIP
15	1	0558	RESIN PUMP BOTTOM BLOCK
16	4	0559	SKT CAP HEAD M8 X 190
17	1	0560	O RING RESIN PUMP FOOT VALVE
18	1	0561	RSIN PUMP BOTTOM BALL SEAT
19	1	1040	M8 SPRING WASHER
20	1	4300	SSB RESIN INTAKE PIPE BARBED
21	1	4233	UNION ELBOW MALE X FEMALE

PAGE 2/2

TITLE: MKVI RESIN PUMP

DRAWING NUM: 83023\_01

DRAWN BY: DAINAN BOSHOFF

DATE: 26/04/2013

ASSY NUM: 8071 ASSY-0543